SAFETY DATA SHEET

Anchor Seal, Inc.      EPOXY HARDENER

1. Identification

1.1 Product Name: SY5662 (Part B)
1.2 Recommended Use: Component of an Epoxy System. Adhesive, coating and sealing.
Issue Date: 7/25/14
Supersedes: 4/30/13
Reason for revision: New format
1.3 Manufacturer:
ANCHOR-SEAL, INC.
54 Great Republic Drive
Gloucester, MA 01930
Tel. 978-515-6004
Email: sales@anchorseal.com

1.4 In Case of Emergency: INFOTRAC: 1-800-535-5053
Outside the US and Canada, call 1-352-323-3500

2. Hazards Identification

Hazard Category: Skin and/or eye irritant.
Classification: CAUTION: Causes skin irritation. May cause sensitization by skin contact. Risk of serious damage to the eyes. May be harmful if swallowed. Dangerous for the environment. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Skin contact: Causes skin irritation. May cause skin sensitization or an allergic reaction which becomes evident on re-exposure to this material. May be absorbed through the skin.
Eye contact: Causes serious eye irritation. May cause burns resulting in permanent damage.
Ingestion: Virtually non-toxic after a single ingestion.
Inhalation: May cause respiratory irritation. Repeated inhalation may cause lung damage. May cause lung sensitization, an allergic reaction, which becomes evident on re-exposure to this material.
2.1 cont.

Classification according to EC No. 1272/2008 (CLP/GHS)

Health Hazard statements:

Skin Irritation
H315 Causes skin irritation.

H317 May cause an allergic skin reaction and sensitization.

Eye Irritation
H319 Causes serious eye irritation.

Inhalation
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

Oral Toxicity
H301 Toxic if swallowed.

Aquatic
H413 May cause long lasting harmful effects to aquatic life.

Xi Irritant R36/38, R43
N R51/53

2.2 Label Elements

Hazard pictograms:

Signal word: Warning

2.3 Precautionary statements:

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P273 Avoid release to the environment.

P280 Wear eye protection / face protection, protective gloves & clothing.

P284 In case of inadequate ventilation, wear respiratory protection.

P302 + P352 IF ON SKIN: Wash immediately with plenty of soap and water.

P333 + P313 If skin irritation or rash occurs: Get medical advice / attention.

See toxicological information (Section 11)

GENERAL INFORMATION: Read the entire SDS for a more thorough evaluation of the hazards.

3. Composition/information on Ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>3.1 Substances:</strong></td>
<td></td>
</tr>
<tr>
<td>Polyamide resin</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>Triethylenetetramine</td>
<td>112-24-3</td>
</tr>
</tbody>
</table>

Mixtures: Concentration of composition has been withheld as a Trade Secret.
4. **First Aid Measures**

4.1 **Eye contact:** Check for and remove any contact lenses. Immediately flush eyes with plenty of running tepid water for 15 minutes, occasionally lifting the upper and lower eyelids. If effects occur get medical attention as appropriate.

   **Skin contact:** Wash immediately with warm soapy water. Get medical attention if irritation develops. Discard clothing or personal items that cannot be decontaminated.

   **Inhalation:** Move exposed person to fresh air and keep comfortable for breathing.

If not breathing or if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen clothing such as collar, tie, belt or waistband.

   **Ingestion:** Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately. **Notes to physician:** No specific treatment. Treat symptomatically. Call Poison Control Center if large quantities have been ingested.

4.2 **Symptoms of exposure:**

   **Eye contact:** Irritation and redness, pain.

   **Skin contact:** Irritation, redness, itching.

   **Inhalation:** Dizziness, difficulty breathing if fumes are highly concentrated.

   **Ingestion:** Non-toxic after a single ingestion.

**Notes to physician:** To the best of our knowledge, experiences about acute systemic health effects in human beings are not available. No specific antidote known. Symptomatic treatment.

5. **Fire-Fighting Measures**

   **NFPA Flammable classification:** Combustible liquid IIIB

   **Flash point:** >110°C

5.1 **Extinguishing Media**

   **Suitable:** Water fog, carbon dioxide, foam, dry chemical.

   **Not Suitable:** None

5.2 **Special hazards:** Combustion products may include: carbon oxides, nitrous gases and ammonia.

5.3 **Special protective actions for fire fighters:** Use protective fire fighting clothing and positive pressure self-contained breathing apparatus (SCBA) to protect against potential harmful and/or irritating fumes. Do not use high volume water jet as this may spread the area of the fire. Use water spray to cool unopened containers.

6. **Accidental Release Measures**

6.1 **Personal precautions:** Isolate area; keep unnecessary and unprotected personnel away from spill area. Avoid contact with skin, eyes and clothing. Use appropriate safety equipment. No health effects expected from the cleanup of this material if contact can be avoided.

6.2 **Environmental precautions:** Avoid disposal of spilled material and runoff and contact with soil, waterways, drains and sewers.

6.3 **Methods for cleaning up:** Contain and absorb large spills with an inert, non-flammable absorbent carrier (such as earth, sand or clay). Shovel into labeled open-top drums or plastic bags for further decontamination if necessary. Wash the spillage area clean with liquid decontaminant. (See section 13 for disposal considerations). Notify applicable government authorities if release is reportable.
7. Handling and Storage
7.1 Precautions for safe handling: Avoid personal contact with the product. Use only with adequate ventilation to ensure that the occupational exposure limit is not exceeded. Regularly monitor the efficiency of the ventilation system. Avoid the formation and breathing of aerosols, mists and vapors. (See section 8 Exposure control for details). Keep stocks of de-contaminant readily available.

7.2 Storage: Keep containers tightly closed and store in a cool, dry well ventilated area.

8. Exposure controls/personal protection
8.1 Exposure parameters: None established.
8.2 Engineering controls: Ventilation through local exhaust if appropriate.
   Eye/face protection: Safety glasses, goggles, face mask as appropriate.
   Skin & hand protection: Protective clothing as necessary to guard against product contact. PVC, neoprene or nitrile rubber gloves.
   Respiratory protection: Not needed under normal use conditions under adequate ventilation.
   Other protective equipment: Eye wash stations and emergency showers should be available. The type and degree of personal protective equipment will depend on the specific work operation.
8.3 Environmental exposure controls: None established.

9. Physical and chemical properties
9.1 Information on basic physical and chemical properties.
   Appearance: Viscous liquid
   Color: Amber clear
   Type of odor: Ammonia or amine
   Vapor pressure: 3 mmHg @ 70F (21C)
   Vapor density: >1 (air=1)
   Boiling point: >175°C (350F)
   Flash point: >117°C (240F)
   pH: Alkaline (approx. 10)
   Auto ignition temperature: No data
   Specific gravity: 0.98-1.02 grams / cc
   Water solubility: Slightly soluble
10. **Stability and Reactivity**

10.1 **Reactivity:** Reacts with strong acids and strong oxidizing agents.
10.2 **Stability:** Stable at room temperature.
10.3 **Hazardous polymerization:** Will not occur by itself. Masses of more than one pound of product plus an epoxy resin will cause irreversible polymerization with considerable heat build up.
10.4 **Conditions to avoid:** Keep away from heat and sources of ignition. Do not smoke.
10.5 **Incompatible materials:** Copper, copper alloys, organic absorbents (sawdust) ketones.
10.6 **Hazardous decomposition products:** Uncontrolled exothermic reaction with epoxy resin releases carbon monoxide, carbon dioxide, nitrogen compounds and ammonia.

11. **Toxicological Information**

11.1 **Acute oral toxicity:** LD50 (rat): >2,000 mg/kg.
   - **Acute dermal toxicity:** LD50 (rabbit) >550 mg/kg (triethylenetetramine) No data on product.
   - **Acute inhalation toxicity:** No data. No aspiration hazard expected.
   - **Skin irritation:** Moderately irritating.
   - **Eye irritation:** Moderately irritating.
   - **Product sensitization:** May cause sensitization by skin contact.

12. **Ecological Information**

12.1 **Toxicity to fish:** No data available for this product.
12.2 **Toxicity to microorganisms:** No data available for this product.
12.2 **Persistence and biodegradability:** Low bioaccumulation potential. No data available.

13. **Disposal Considerations**

13.1 **Waste treatment methods:** Do not dump into any sewers, on the ground, or into any body of water. Significant quantities of waste product residues should be processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local requirements. Incineration is the preferred method of disposal.

**Container disposal:** Drain container of all residual material prior to disposal.
14. **Transport Information:**
   14.1 **DOT Road/Rail:** Not regulated
   14.2 **Proper shipping name:** Not dangerous goods.
   14.3 **Sea transport IMDG:** Not regulated.
   14.4 **Hazard class:** Not regulated.
   14.5 **HAZARD LABEL:** None.
   14.6 **Proper shipping name:** Not dangerous goods.
   14.7 **Air Transport IATA/ICAO:**
   14.8 **Hazard class:** Not dangerous goods.
   14.9 **Hazard label:** None.
   14.10 **Proper shipping name:** Not regulated

15. **Regulatory Information**
   15.1 **Safety health and environmental regulations/legislation:**
   - **OSHA Hazard Communication Standard:** This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
   - **WHMIS Hazard Classification:** Toxic material causing immediate and serious toxic effects, very toxic material causing other toxic effects.
   - **SARA Title III Section 313 (40CFR372):** No reportable components.
   - **CERCLA Status (40CFR302):** No reportable quantity components.
   - **TSCA Inventory status:** None listed.
   - **OSHA/NTP/IARC Carcinogen Status:** Not listed.
   - **Chemicals known to the state of California (prop. 65) to cause Cancer or reproductive toxicity:** None
   - **Pennsylvania (Worker and Community Right-to-Know Act):** Hazardous Substances List and/or Environmental Hazardous Substance List and/or Special Hazardous Substance List:
     - **State RTK:** MA, NJ, PA  CAS # 112-24-3  Triethylenetetramine

16. **Other Information**
   - **HMIS/NFPA rating:** Health: 2  Fire: 1  Reactivity: 0
   (Personal protective equipment selection is best assigned by the user after performing a hazard assessment on the product as it is to be used in the specific work process).